wherein the second surface is substantially free of the first biologically active material and

wherein the medical device is manufactured by a method for manufacturing a coated medical device having a coated portion which comprises the steps of:

- (a) obtaining a structure having the first surface and the second surface;
- (b) coating at least a portion of the first surface with a first coating material;
- (c) ablating the coated structure with an ultrashort-pulse laser to form at least one opening therein to form the coated portion of the medical device.
- 31. (New) The device of claim 30, wherein the first surface is the outer surface of the tube-like portion and the second surface is the inner surface of the tube-like portion.
 - 32. (New) The device of claim 30, wherein the medical device is a stent.
- 33. (New) The device of claim 30, wherein at least a part of the second surface is covered with a second coating.
- 34. (New) The device of claim 33, wherein the second coating comprises a second biologically active material.





35. (New) The medical device of claim 30, wherein the second surface is substantially free of a coating.